



DOM - ZO 13, s.r.o., Technická inspekce COV

Litomyšlská 560, CZ 560 02 Česká Třebová, IČ: 252 61 908

Certification body certifying products No 3148 accredited by the ČIA according to ČSN EN ISO/IEC 17065:2013



issues the

CERTIFICATE

No ZCV-21-138/C02 (revision No. 2)

which confirms that the organization

ROKA Industry, spol. s r.o.

Address: Emílie Dvořákové 886/22, 415 01 Teplice – Trnovany, Czech Republic ID: 482 92 982

has demonstrated conformity of the

welding process

with the technical requirements of the standard

**EN 15085-2:2020
in classification level CL 1
in the type of activity P**

in accordance with the certification scheme NKV-CS-001,
processed according to certification scheme type 6 of the standard EN ISO/IEC 17067:2014

within the following scope:

Welding parts of railway vehicles.

More information on the scope of certification is given in the annex to the certificate,
which forms its integral part and contains 2 pages.

The validity of the certificate is subject to meeting the standards under which the system is certified and compliance with the provisions
of the agreement on inspection activities No ZCV-21-138/S01 concluded between the certified organization and certification body.

Replaces certificate No. ZCV-21-138/C02 revision No. 1 dated 06.10.2022.

Organization is certified from 13.10.2021

Certificate validity until 13.10.2024

Praha, date 17.10.2023



Ing. Miloslav Musil
Deputy Head of Certification Body



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Annex to the Certificate No. ZCV-21-138/C02 (revision No. 2)

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Range of certification:

Workshop address:	Types of activity according to EN 15085-2, art. 4.2:
Adresa provozovny 1	P
Note: Small welding manufacturer	

Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
135	2.2 with 1.2	3,0 ≤ t ≤ 20,0 D ≥ 27,0 3,0 ≤ t ≤ 16,0	FW – multi layers
135	5.2	5,0 ≤ t ≤ 20,0	FW – multi layers
135	5.2	3,0 ≤ t ≤ 20,0	FW – multi layers
135	8.2	5,0 ≤ t ≤ 20,0	FW – multi layers
135	3.1	5,0 ≤ t ≤ 12,0	FW – multi layers
135	3.1	5,0 ≤ t ≤ 12,0	½ V weld on a T joint + FW
135	3.1	6,0 ≤ t ≤ 24,0	FW – multi layers
135	1.2	t ≥ 5,0	FW – multi layers
135	1.2	7,5 ≤ t ≤ 30,0	FW – multi layers
135	1.2	25,0 ≤ t ≤ 100,0	FW – multi layers
141	8.1	1,4 ≤ t ≤ 4,0	FW – single layer 1,5 ≤ a ≤ 3,0
141	8.1	1,4 ≤ t ≤ 4,0 D ≥ 25,0	BW – multi layers
141	8.1	2,0 ≤ t ≤ 24,0	FW – multi layers
135	1.2	3,0 ≤ t ≤ 12,0	BW – multi layers robot
135	1.2	12,0 ≤ t ≤ 48,0	BW – multi layers robot
135	1.2	3,0 ≤ t ≤ 7,8	T-joint on plate, single-bevel butt weld with broad root face and partially penetration robot

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Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
135	1.2	$3,0 \leq t \leq 12,0$	FW – single layer $4,5 \leq a \leq 9,0$ robot
135	1.2	$3,0 \leq t \leq 50,0$	FW – multi layers robot
135	1.2	$12,0 \leq t \leq 50,0$	BW – multi layers post-welding heat-treatment
135	3.2	$t \geq 5,0$	FW – multi layers
135	5.1	$t \geq 5,0$	FW – multi layers
111	1.2	$3,0 \leq t \leq 24,0$	FW – multi layers
141	7.1	$0,7 \leq t \leq 2,0$	FW - single layer $0,75 \leq a \leq 1,5$
141	7.1	$0,5 \leq t \leq 2,0$	BW - single layer

Welding Coordinators:

Job function / Level according to EN 15085-2, art. 5.3	Name, date of birth	Qualification
Responsible Welding Coordinator (WC) / A	Peter Béni, 17.06.1965	EWT/CZ 05506
1st Deputy of Responsible WC / A	Petr Kokoška, 18.09.1972	IWT/CZ 09072

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