



DOM - ZO 13, s.r.o., Technická inspekce COV

Litomyšlská 560, CZ 560 02 Česká Třebová, IČ: 252 61 908

Certification body certifying products No 3148 accredited by the ČIA according to ČSN EN ISO/IEC 17065:2013

issues the

CERTIFICATE

No. ZCV-21-138/C01 (revision No. 2)

which confirms that the organization

ROKA Industry, spol. s r.o.

Address: Emílie Dvořákové 886/22, 415 01 Teplice – Trnovany, Czech Republic ID: 482 92 982

Unit: Emílie Dvořákové 886/22, 415 01 Teplice – Trnovany, Czech Republic

has demonstrated conformity of the

welding process

with the requirements of the standard

EN ISO 3834-2:2021

in accordance with the certification scheme TD201,
processed according to certification scheme type 6 of the standard EN ISO/IEC 17067:2013

within the following scope:

**Welding of parts of steel structures,
parts of railway vehicles and machine components.**

More information on the scope of certification is given in the annex to the certificate,
which forms its integral part and contains 2 pages.

The validity of the certificate is subject to meeting the standards under which the system is certified and compliance with the provisions of the agreement on inspection activities No. ZCV-21-138/S01 concluded between the certified organization and certification body.

Replaces certificate No. ZCV-21-138/C01 revision No. 2 dated 06.10.2022.

Organization is certified from 13.10.2021

Certificate validity until 13.10.2024

Praha, date 17.10.2023



Ing. Miloslav Musil
Deputy Head of Certification Body



DOM - ZO 13, s.r.o., Technická inspekce COV

Litomyšlská 560, CZ 560 02 Česká Třebová, IČ: 252 61 908

Certification body certifying products No 3148 accredited by the ČIA according to ČSN EN ISO/IEC 17065:2013

Annex to the Certificate No. ZCV-21-138/C01 (revision No. 2)

Page 1

SCOPE OF ACTIVITY

Type of product: parts of steel structures, parts of railway vehicles, machine parts

Product standards or alternative standard: EN 15085-2, EN 1090-2

Parent materials group (according to CEN ISO/TR 15608): 1, 2, 3.1, 3.2, 5.1, 7.1. 8.1, 8.2

Welding and allied processes (according to ISO 4063): 135, 141, 111

Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
135	2.2 with 1.2	$3,0 \leq t \leq 20,0$ $D \geq 27,0$ $3,0 \leq t \leq 16,0$	FW – multi layers
135	5.2	$5,0 \leq t \leq 20,0$	FW – multi layers
135	5.2	$3,0 \leq t \leq 20,0$	FW – multi layers
135	8.2	$5,0 \leq t \leq 20,0$	FW – multi layers
135	3.1	$5,0 \leq t \leq 12,0$	FW – multi layers
135	3.1	$5,0 \leq t \leq 12,0$	½ V weld on a T joint + FW
135	3.1	$6,0 \leq t \leq 24,0$	FW – multi layers
135	1.2	$t \geq 5,0$	FW – multi layers
135	1.2	$7,5 \leq t \leq 30,0$	FW – multi layers
135	1.2	$25,0 \leq t \leq 100,0$	FW – multi layers
141	8.1	$1,4 \leq t \leq 4,0$	FW – single layer $1,5 \leq a \leq 3,0$
141	8.1	$1,4 \leq t \leq 4,0$ $D \geq 25,0$	BW – multi layers
141	8.1	$2,0 \leq t \leq 24,0$	FW – multi layers
135	1.2	$3,0 \leq t \leq 12,0$	BW – multi layers robot
135	1.2	$12,0 \leq t \leq 48,0$	BW – multi layers robot

Organization is certified from 13.10.2021
Certificate validity until 13.10.2024
Praha, date 17.10.2023



Ing. Miloslav Musil
Deputy Head of Certification Body



DOM - ZO 13, s.r.o., Technická inspekce COV

Litomyšlská 560, CZ 560 02 Česká Třebová, IČ: 252 61 908

Certification body certifying products No 3148 accredited by the ČIA according to ČSN EN ISO/IEC 17065:2013

Annex to the Certificate No. ZCV-21-138/C01 (revision No. 2)

Page 2

Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
135	1.2	$3,0 \leq t \leq 7,8$	T-joint on plate, single-bevel butt weld with broad root face and partially penetration robot
135	1.2	$3,0 \leq t \leq 12,0$	FW – single layer $4,5 \leq a \leq 9,0$ robot
135	1.2	$3,0 \leq t \leq 50,0$	FW – multi layers robot
135	1.2	$12,0 \leq t \leq 50,0$	BW – multi layers post-welding heat-treatment
135	3.2	$t \geq 5,0$	FW – multi layers
135	5.1	$t \geq 5,0$	FW – multi layers
111	1.2	$3,0 \leq t \leq 24,0$	FW – multi layers
141	7.1	$0,7 \leq t \leq 2,0$	FW - single layer $0,75 \leq a \leq 1,5$
141	7.1	$0,5 \leq t \leq 2,0$	BW - single layer

Welding Coordination Personnel:

Job function / Competency levels according to ISO 14731	Name, date of birth	Qualification
Welding Coordinator / Specific (S)	Peter Béni, 17.06.1965	EWT/CZ 05506
Deputy Welding Coordinator / Specific (S)	Petr Kokoška, 18.09.1972	IWT/CZ 09072

Organization is certified from 13.10.2021
Certificate validity until 13.10.2024
Praha, date 17.10.2023



Ing. Miloslav Musil
Deputy Head of Certification Body